

TREASURES OF THE EARTH  
architectural | dimensional cut building stone



*Stone: Valders Dolomitic Limestone*

sandblast paving, soffit, and pool coping

PRIVATE RESIDENCE - LONG ISLAND, NEW YORK



## *When Quality Matters, Valders Stone is the Choice*

At Valders Stone, we pride ourselves in producing the best limestone products on the market today.

What makes us different? It all begins with the quality of our material. Our two quarries in Valders, Wisconsin produce Type III Dolomitic limestone which is the highest quality limestone available in the world. Literally testing off the charts, Valders Limestone completes each project with the **integrity, strength** and **durability** that your design deserves.

Like diamonds in the rough, each block of Valders limestone is processed by our craftsmen to reveal the beauty within. Our team members use their skill and artistry to craft your design into fruition with the detail and specifications that you require. With an average of 14 years of experience sawing, grinding, polishing and detailing our limestone for projects of every size, our craftsmen pride themselves on bringing your concept to reality.

*make your mark, naturally.*

As the Green building initiative explodes across the globe, it's easy to see why Natural Stone is an architect's best friend. Compared to manufactured materials, we use minimal resources to excavate and shape our products, our final remnants are converted to gravel which means we generate virtually no waste and at the end of our product's long and distinguished life-cycle, we are 100% recyclable. Your great-great grandchildren will thank you!

At Valders and Eden Stone we have gone a step further by taking ownership of our footprint in our community as well as yours. As participants in the Wisconsin DNR Green Tier program, we collaborate with regulators and other local businesses to work proactively toward environmental goals with continual improvements and transparency in our processes. We are proud to be the first in our industry to participate in this innovative program.

These structures stand for strength, integrity, and longevity. The building products used in their construction need to mirror these traits. Valders dolomitic limestone was used to clad the interiors and exteriors of these governmental projects. Wall panels, paving, radial surrounds, keystones, columns, sills, window returns, and benches were quarried and fabricated by Valders Stone & Marble.

Left:

***Carl B Stokes***

***United States Courthouse***

Cleveland, OH

Architect:

Kallmann McKinnell &

Wood Architects

Boston, MA

Top Right:

***Capitol Visitors Center***

Washington DC

Architect:

RTKL Associates, Inc.

Washington DC

Bottom Right:

***Mecklenburg County  
Courthouse***

Charlotte, NC

Architect:

Kallmann McKinnell &





These monumental structures contain a variety of Valdars architectural and building veneer stone products. Panels, sills, coping, radius columns, window/door trim, banding, and veneer are all elements that add beauty and sustainability to these governmental facilities.

Top:

***Scott Matheson  
Courthouse***

Salt Lake City, UT

Architect:

HOK Architects

San Francisco, CA

Bottom Left:

***Ogle County  
Judicial Center***

Oregon, IL

Architect:

Potter Lawson

Madison, WI

Bottom Center and Left:

***Edward W. Brooke  
Courthouse***

Boston, MA

Architect:

Kallmann McKinnell &

Wood Architects

Boston, MA





Product longevity and ease of maintenance are important factors when designing a public facility. Valders ASTM Type III natural limestone products were created by mother nature to withstand mother nature. These gifts from ancient seas work together as added elements to the building and as primary components of the whole structure. Wall panels, cubic entry columns, washed wall copings, and window sills are just some of the materials used on the interior and exterior of these beautiful buildings.

Top:

***Cleveland State University  
College of Business***

Cleveland, OH

Architect:

Collins Gordon Bostwick  
Architects, Cleveland, OH

Bottom Left:

***Harvard University  
60 Oxford Street***

Cambridge, MA

Architect:

Perry Dean Rogers/Partners  
Architects, Boston, MA

Bottom Right:

***W Hotel***

Hoboken, NJ

Architect:

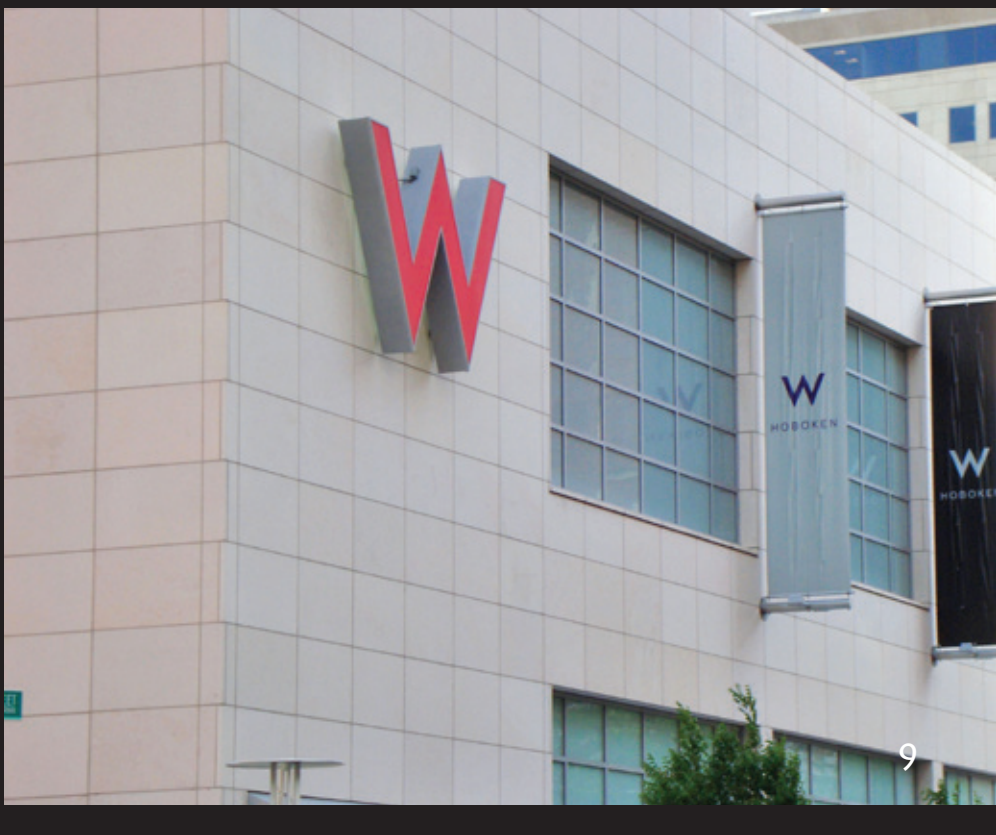
Gwathmey Siegel &  
Architects, New York, NY







ALL THE INDIVIDUALS OF A NATION IS INCREASED IN THE CAPACITY OF THE INDIVIDUALS TO ENJOY THE FRUITS OF THE GROUND. THE GREAT BODY OF THE PEOPLE SEEMS TO BE THE HARVEST OF IT MANUFACTURED AND PREPARED FOR IMMEDIATE USE. ACCORDING TO THE NATURAL COURSE OF THINGS THE GREATER PART OF THE CAPITAL OF EVERY GROWING SOCIETY IS FIRST DIRECTED TO AGRICULTURE, AFTERWARDS TO MANUFACTURES AND LAST OF ALL TO FOREIGN COMMERCE. THE CONDITION OF THE CHEERFUL AND THE HEAVY STATE TO PRODUCE BY SENDING BACK TO THE COUNTRY A CERTAIN PORTION OF IT MANUFACTURED AND PREPARED FOR IMMEDIATE USE. ACCORDING TO THE NATURAL COURSE OF THINGS THE GREATER PART OF THE CAPITAL OF EVERY GROWING SOCIETY IS FIRST DIRECTED TO AGRICULTURE, AFTERWARDS TO MANUFACTURES AND LAST OF ALL TO FOREIGN COMMERCE.



# V A L D E R S<sup>®</sup> Seat Walls

This college took the term “Go Green” to new heights! The LEED® Platinum project featured recycled granite signage from the existing building that was incorporated into Valders limestone seat walls. A headwater ring was created as a permeable cover to allow for better filtration and a more sustainable site. The one-of-a-kind council ring that was designed for outdoor classes is one of the campus’ most utilized spaces. This unique feature is comprised of mammoth dimensional cut limestone block.

## *Beloit College - Center for the Sciences*

Beloit, WI

Architect:

Civitas

Denver, CO





Countless visitors tour this landmark each year to catch a glimpse of its fine jewelry. They are also there to marvel at the magnificent architecture and grandeur that this historic renovation has to offer. Valders limestone was specifically selected to create illuminated walkways, laser etched wall panels, ornate stone tiles, inlays, and an immaculate spiral staircase on this award winning restoration. Named "The Most Beautiful Jewelry Store in America," this architectural gem is sure to put a sparkle in your eye.

**OC Tanner Jewelry Store**  
Salt Lake City, UT  
Architect:  
MJSA Architects  
Salt Lake City, UT





An ocean view may not be as impressive as this Private Residence! This astounding presentation of Valders natural limestone accentuates the details of the owner's contemporary style. This award winning ocean front retreat displays specialty panels, laminated stone soffit panels, sills, steps, treads, risers, paving and coping.

Private Residence  
Long Island, NY  
Architect:  
1100 Architect, PC  
New York, NY





These two Private Residences are far from similar, but they share one common bond - the beauty of natural stone! Whether you desire a traditional style or a modern look, Valders Stone & Marble will customize material to make your vision a reality. Multiple applications including panels, pavers, coping, chimney cladding, treads and risers, columns, caps, sills, banding, surrounds, keystones, balusters, quoins, arches and railings are represented in these homes.

Top:

***Private Residence***

East Hampton, NY

Architect:

Bates Masi + Architects

Sag Harbor, NY

Bottom:

***Private Residence***

Northfield, IL

Architect:

Antonio Fanizza Assc., LTD

Des Plaines, IL







Natural stone continues to be one of civilization's most durable and beautiful building materials. Building veneer from Valders Stone & Marble can be shaped to fit your exact design style. Modern technology helps to produce stone for modern, contemporary, classic, rustic, and elegant designs. Here you can see an impressive façade featuring Valders limestone surrounds and features incorporated into the building veneer. This fantastic product can adorn the entrance to your Prairie Style residence, or transport visitors across a waterway.



Top:  
*Private Residence*  
Northbrook, IL

Bottom Left:  
*Forest Park Bridge*  
St. Louis, MO

Bottom Right:





Enhance the look of your outdoor retreat with Valders natural stone pavers. Offered in a variety of sizes, colors and finishes, they create an attractive approach to any outdoor living space.

Top Left and Bottom Left:  
*Private Residence*  
East Hampton, NY  
Architect:  
Bates Masi + Architects  
Sag Harbor, NY

Top Middle:  
*Private Residence, MI*  
Installer: Soulliere  
Decorative Stone  
Utica, MI

Top Right:  
*Private Residence*  
Marco Island, FL

Bottom Right:  
*Private Residence*  
Marco Island, FL





Outdoor features are always a captivating area for guests to gather. Whether you would like to design an outdoor fireplace with natural stone veneer, or create your own private splash pad with ornate paving and coping, Valders Stone & Marble will fabricate and provide stone for that special look you desire.

Top Left and Right:  
***Private Residence***

Naperville, IL

Design by:

Pamela Self Landscape  
Architecture

Bottom Left:

***Gardens Mall***

Palm Beach, FL

Architect:

JPRA Architects  
Novi, MI





Add warmth and character to your home with one-of-a-kind natural stone products from Valders Stone & Marble. These feature walls combine form and function to create an alluring space that is uniquely your own.



Top Left:  
*Botanicals*  
Fond du Lac, WI

Bottom Left:  
*Private Residence*  
Marco Island, FL

Right:  
*Private Residence*  
Holland, MI







Natural stone is a perfect compliment to any design. Suitable for interior and exterior applications, this timeless product is sure to provide the perfect finishing touch to any surrounding.

Top Left:  
**Private Residence**  
Salt Lake City, UT  
Architect:  
Garr Campbell &  
Associates

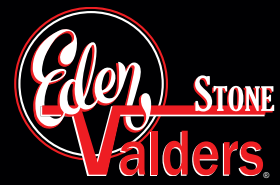
Top Right:  
**Private Residence**  
River Forest, IL  
Architect:  
KLLM Architects, Inc.  
Chicago, IL

Bottom:  
**W Hotel**  
Hoboken, NJ  
Architect:  
Gwathmey Siegel &  
Architects  
New York, NY





*character. strength. satisfaction.*



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QUARRY LOCATIONS

Eden • Chilton • Oakfield • Stevens Point • Valders



**PHYSICAL PROPERTIES**

Valders Dolomitic Limestone is a Type III high-density limestone quarried in the United States as defined by ASTM specification C-568. Actual average test values are listed below alongside the ASTM standards.

ASTM TEST	PROPERTY	VALDERS/AVG.	ASTM STD. TYPE III
C-97	Absorption by Weight	.474%	3% maximum
C-97	Density per cu. ft.	170.3 lbs./cu. ft.	160 minimum
C-99 dry	Modulus of Rupture	2,834.5 psi	1,000 minimum
C-170 dry	Compression Strength	23,235 psi	8,000 minimum
C-241	Abrasion Resistance	20.66	10 minimum
C-880	Flexural Strength	1,807 psi	(no std. established)

**COLORS & FINISHES**

Colors available are Valders: Buff, Dovewhite, Dovewhite Blush, Platinum, and River Bluff. All colors are available in diamond honed, polished, sandblast, and thermal or flamed finishes as well as flamed and brushed. Bushhammered finish is available for our stone depending on thickness of material and type. Other textures and finishes are available upon request.

The following are registered ® trademarks or service marks of Valders Stone & Marble, Inc., Country Manor, Royal Chateau, Valders, Valders (Stylized).